

ROXON HX270

BELT MONITORING FOR CRITICAL CONVEYORS

- AVOID PRODUCTION LOSS
- OPTIMIZE BELT LIFETIME
- IMPROVE SAFETY

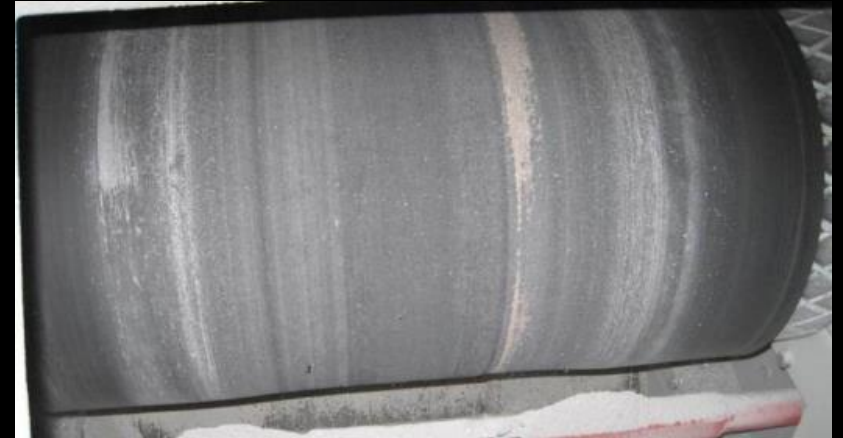
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WEAR MONITORING

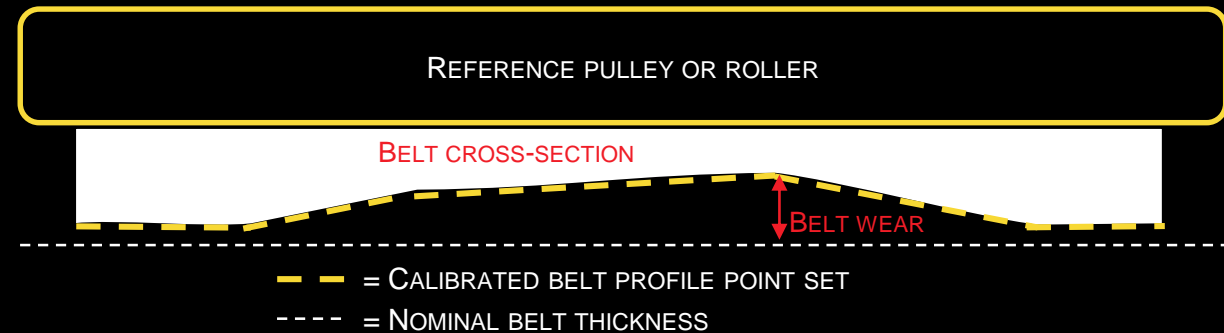
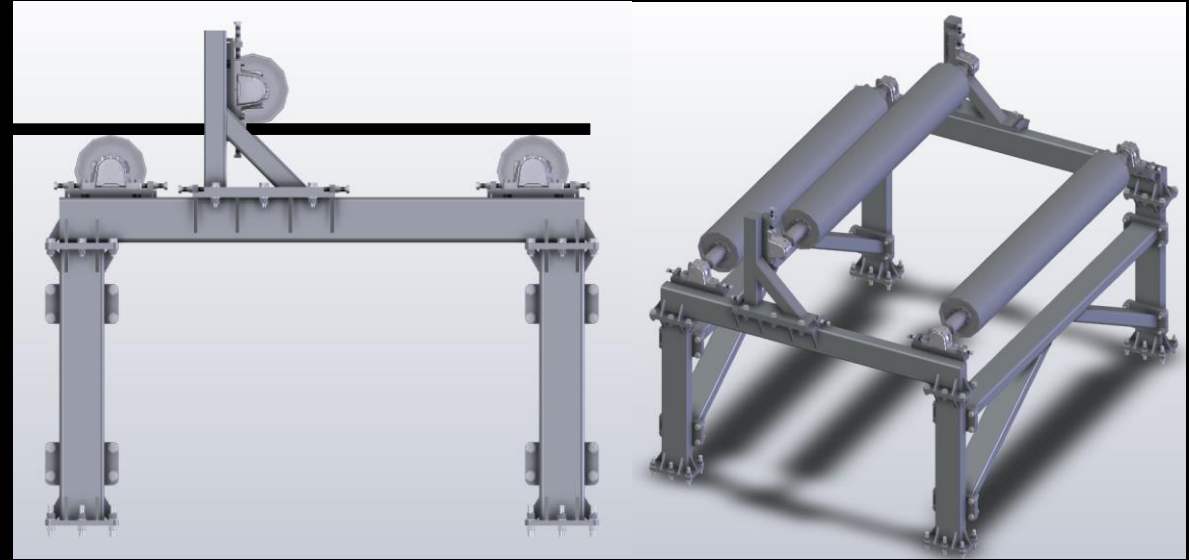
- **Integrated seamlessly to HX270 belt monitoring system**
 - Built-in feature for HX270-1 belt top cover monitoring device.
 - Use it from HX270 User Interface together with all other benefits.
- **Continuous accurate belt thickness measurement**
 - Belt cross-section profile measurement with millimeter accuracy.
 - Replaces the need for any other thickness measurement methods.
- **Suitable for all flat conveyor belts**
 - Textile and steel cord belts with any thickness and grade.
- **On-line automatic 24/7 monitoring**
 - Automatic belt abnormal wear alarms.
 - Automatic belt section drive to belt splicing station.
- **Optimal tool for belt life time optimization**
 - Belt life time estimation for each belt section along the belt.
 - Belt life time comparison of different belt manufacturers.
 - Import your tonnage and material data for extensive wear analysis.



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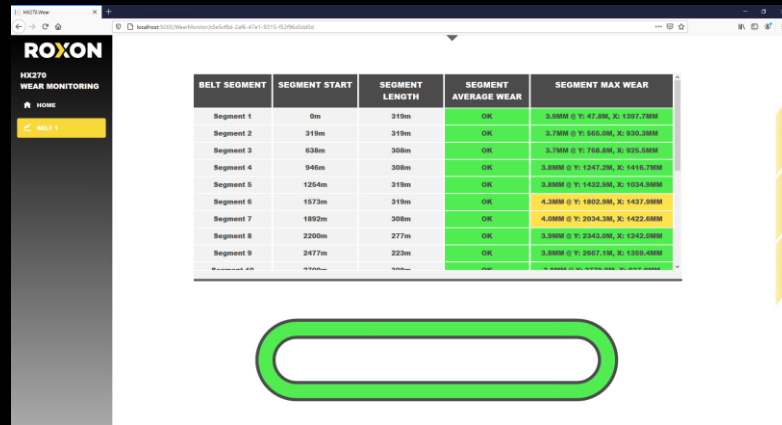
WEAR MONITORING SETUP

- The belt is straightened with a pulley or roller set-up for HX270-1 top cover monitoring device.
- The set-up is designed based on the belt forces and the conveyor characteristics.
- The belt cross-section thickness profile is measured against the reference pulley or roller.
- The belt profile and wear data is continuously submitted to HX270 system data base.



ROXON HX270 WEAR MONITORING SYSTEM OVERVIEW

WEAR OVERVIEW OF EACH BELT SECTION



BELT MINIMUM THICKNESS AND CROSS-SECTION FROM ANY LOCATION

CONVEYOR BELT SECTIONS WITH DIFFERENT WEAR RATES



WEAR MEASUREMENT DATA



Hx270-1 TOP COVER MONITORING DEVICE



HX270 USER INTERFACE

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WEAR MONITORING CASE STUDY

- Heavy duty mining conveyor installation
 - ST6000, B=2000mm, v=5 m/s, 8000 t/h, over 6 km long belt
- The precision of the Wear measurement data was studied
 - Sequential belt loops day after day should have the same precise wear measurement results, because the belt does not wear in couple of days.
 - The precision of the belt thickness measurement is ± 0.25 mm with ~300 belt loops and 180 000 belt 3D cross section profiles measured within 4 days example period.



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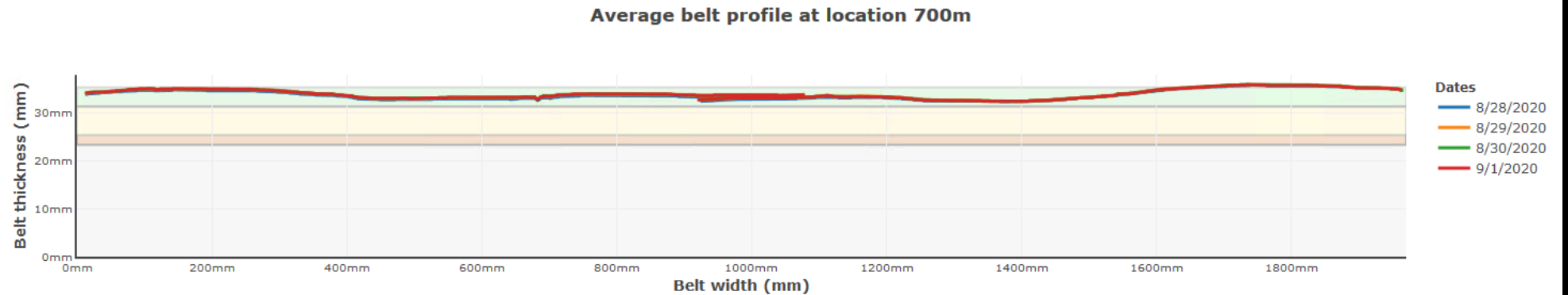
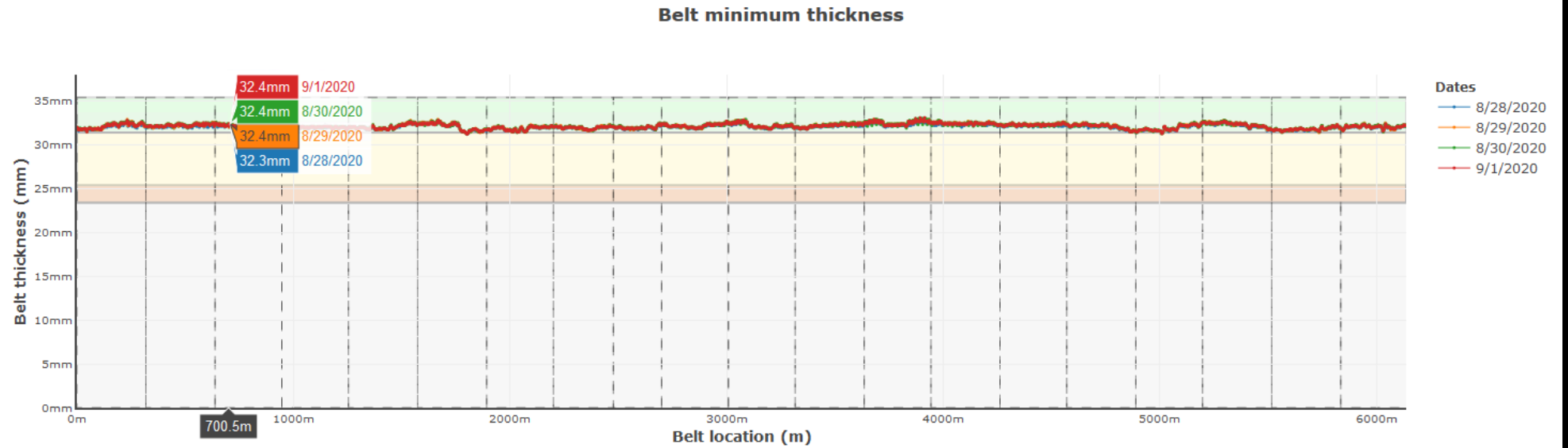
WEAR MONITORING CASE STUDY: EXTREME PRECISION

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HOME

BELT 1



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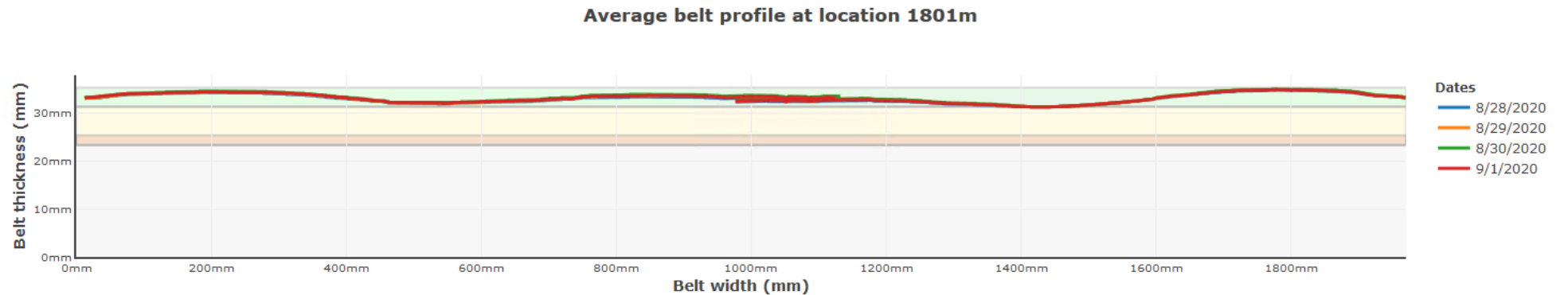
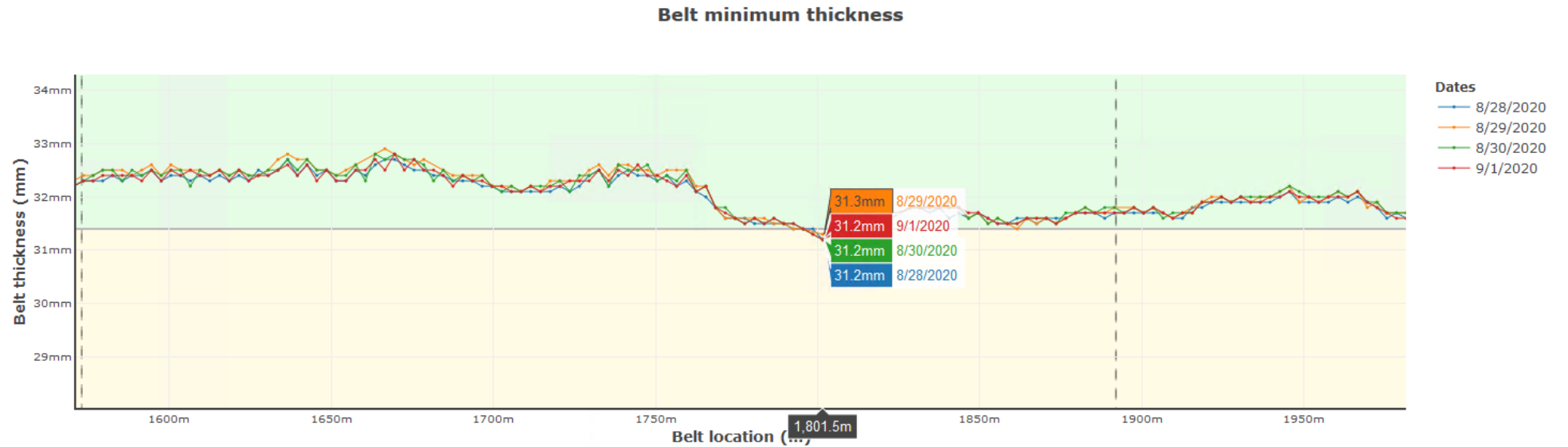
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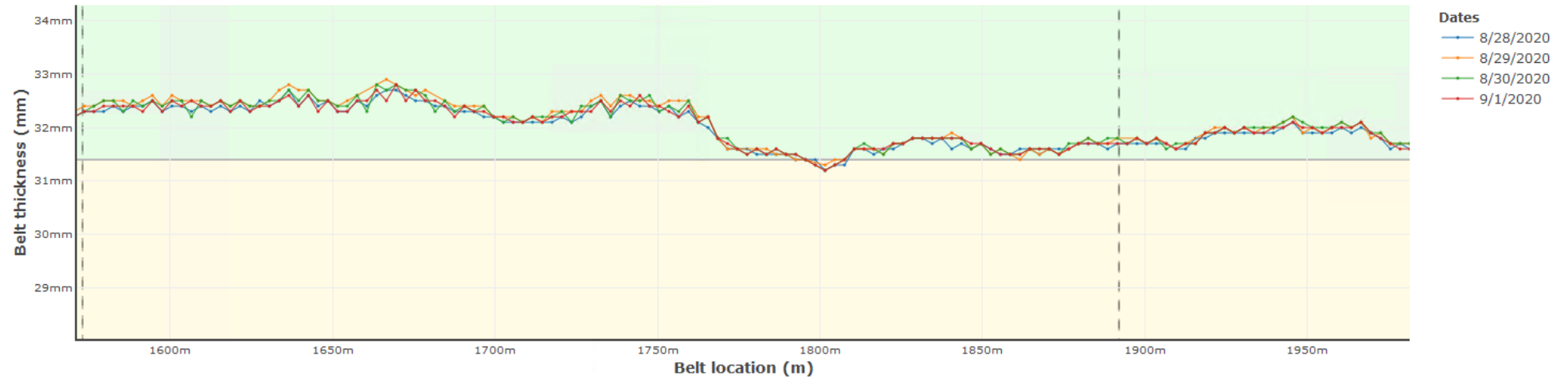
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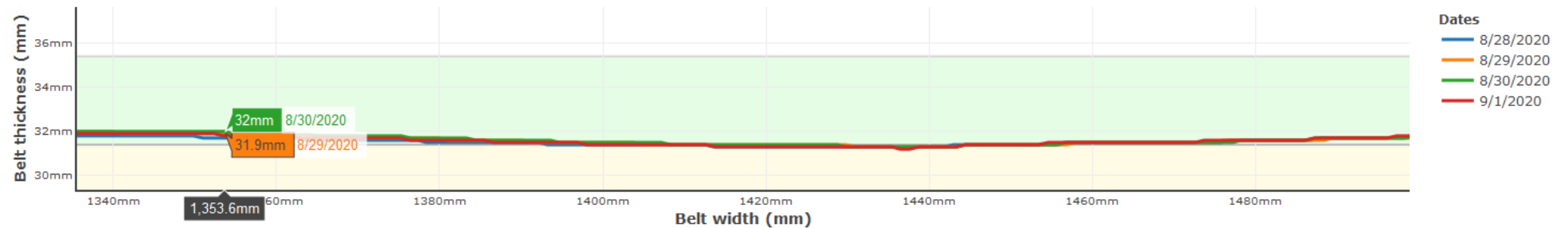
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BELT 1

Belt minimum thickness



Average belt profile at location 1801m



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www.roxon.com/components/belt-condition-monitoring

